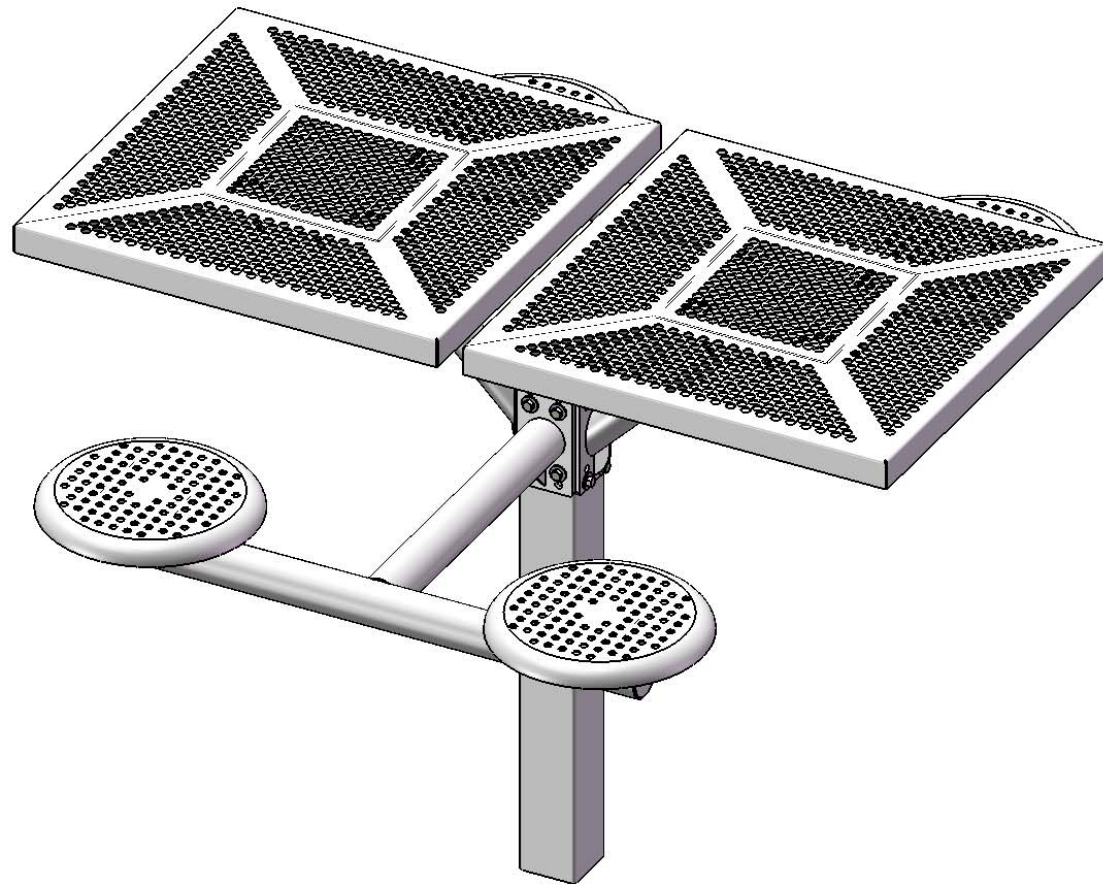




A **PLAYCORE** Company



Model # 504S-P

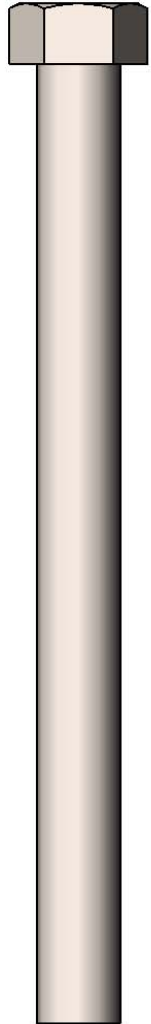


A PLAYCORE Company

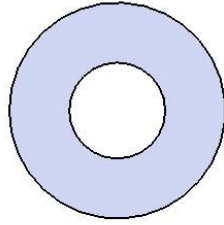
SAFETY WARNINGS & EQUIPMENT INSPECTION

- Owners and installers please note these safety warnings and make use of this checklist on a regular basis.
- Follow installation instructions when erecting equipment.
- Ground surfaces around equipment should be restored as needed. Concrete footings should never be exposed. Surface depth should comply with ASTM and CPSC specifications.
- Check for and repair damage caused by wear or vandalism, a major factor in injury causing situations.
- All protruding bolts should be covered or cut off and finished smooth. Sharp edges on pipes should be capped or removed. Check for bent, broken, or severely worn pipe, and replace.
- All equipment should be free of rust and repainted whenever necessary to deter rusting.
- We provide our customers with layout sheets and installation instructions. Please keep on file the specifications sheet that contains the listing of every part used.
- Never add components not intended for use with this product.
- Regular maintenance is necessary in this and all park and recreational equipment to insure the safety of the user.
- Note: Proper maintenance of equipment requires regular tightening of all bolts, nuts, and setscrews.
- Note: Regular checking of all parts, castings, etc. should be made. If a part is broken or worn, it should be replaced immediately.
- Check to be sure all fittings are tight and that bars and pipes do not move.
- Replace all worn S-hooks. S-hooks must be completely closed. Failure to close S-hooks can result in serious injury to the user. NEVER reuse S-hooks.
- Test for free movement of swing hanger and other moving attached parts.
- Check for worn chains and replace them.
- A soft resilient surface should be placed under all swings extending at least twice the height of the top rail both front and back.

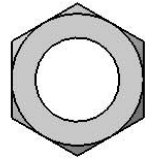
HARDWARE



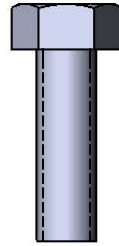
7/16" x 5"
Machine Bolt



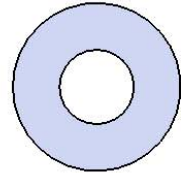
7/16" Washer



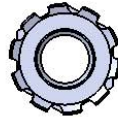
7/16" Washer



5/16" x 1"
Machine Bolt

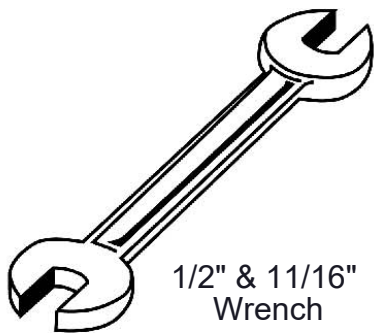


5/16" Washer

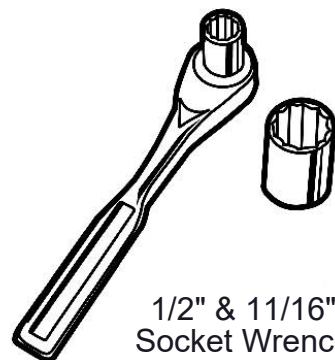


5/16" Kep Nut

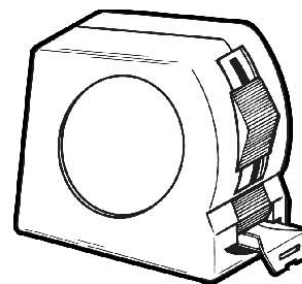
TOOLS REQUIRED



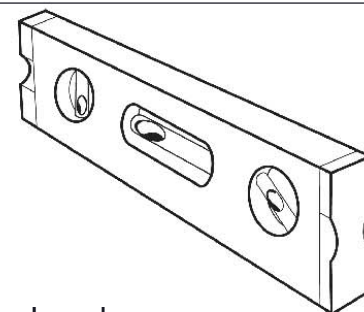
1/2" & 11/16"
Wrench



1/2" & 11/16"
Socket Wrench



Tape Measure



Level

ULTRA SITE PRODUCT SPECIFICATIONS

504S-P 30" SQUARE INGROUND TABLES WITH 4 SEAT

Top & Seats: 12 gauge sheet metal is precision punched with 5/8" diameter holes. Top is supported with 7 gauge x 1-1/2" flat bar. Electrically MIG welded. Seat is 12 ga. spun sheet steel precision punched 5/8" diameter holes.

Coating: Oven fused functionalized polyethylene copolymer-based thermoplastic. Fluidized bed coating application with superior mechanical performance, impact resistance and UV-stability.

Frame: Main support column is 4"x4"x11 gauge pre-galvanized structural steel tubing. Arms are fabricated from 2-7/8" O.D. x 12 gauge pre-galvanized structural steel tubing welded to 3/8" steel plate. Seat and top attachment points are 10 gauge precision punched.

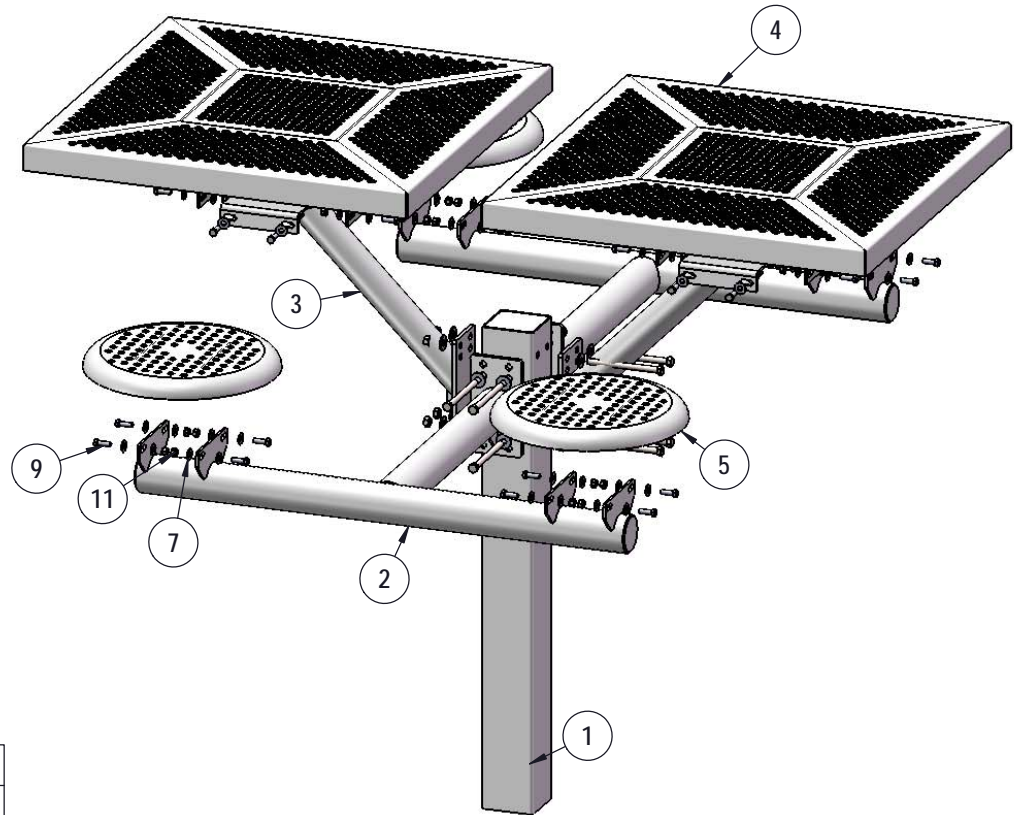
Frame Coating: Electrostatic powder coated application oven cured.

Hardware: All stainless steel hardware fasteners.

Dimensions: Top is 30" square x 30" high. Seats are 14 1/2" diameter x 18" high. Outside to outside dimensions of 4 seat table is 64-1/2" x 64-1/2" x 30".

COMPONENTS

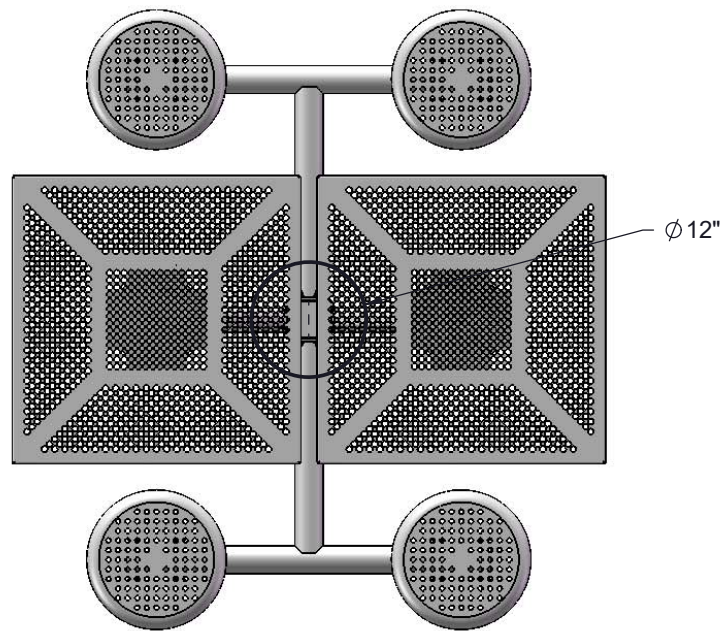
Attach the Seat and Top Arms to the 504 Post as shown using specified hardware. Then attach the Seats and Tops to the Arms using specified hardware.



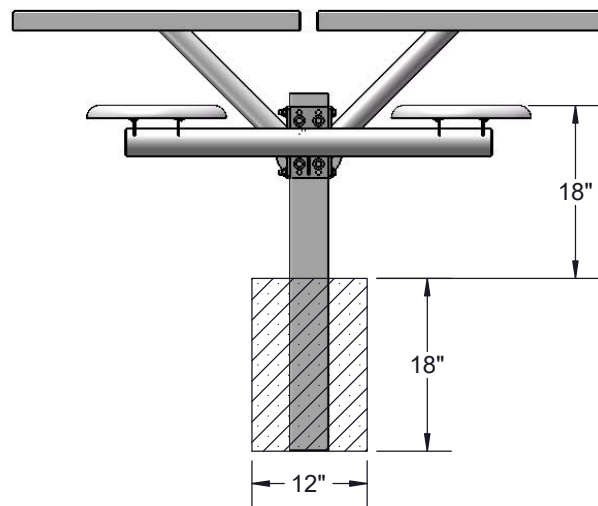
Note that the Table Top Arms **MUST** be placed on the sides of the post with the holes spaced farther apart. Otherwise bolts will not fit past the Arm to be inserted into the inner holes.

ITEM NO.	PartNo	DESCRIPTION	504S-P/QT.
1	P-V504S	504 single pedestal IG post	1
2	P-01-04-0275	504 seat arm	2
3	P-01-04-0276	504 table top arm	2
4	T-01-04-0284	30" sq. punched top	2
5	T-01-04-0283	canteen table spun seat	4
6	33-02-0004	7/16" SS Washer	16
7	33-02-0007	5/16" SS Washer	64
8	33-01-0006	7/16" Hex Nut (SS)	8
9	33-05-0029	5/16" x 1" Machine Bolt (SS)	32
10	33-06-0050	7/16" x 5-1/2" Machine Bolt	8
11	33-03-0012	5/16" Kep Nut (SS)	32

FOOTINGS



Estimated Required Concrete:
4 - 50lb Bags of Concrete Mix



OVERALL DIMENSIONS

