





Model # 50P-HX



SAFETY WARNINGS & EQUIPMENT INSPECTION

- Owners and installers please note these safety warnings and make use of this checklist on a regular basis.
- Follow installation instructions when erecting equipment.
- Ground surfaces around equipment should be restored as needed. Concrete footings should never be exposed. Surface depth should comply with ASTM and CPSC specifications.
- Check for and repair damage caused by wear or vandalism, a major factor in injury causing situations.
- All protruding bolts should be covered or cut off and finished smooth. Sharp edges on pipes should be capped or removed. Check for bent, broken, or severly worn pipe, and replace.
- All equipment should be free of rust and repainted whenever necessary to deter rusting.
- We provide our customers with layout sheets and installation instructions. Please keep on file the specifications sheet that contains the listing of every part used.
- Never add components not intended for use with this product.
- Regular maintenance is necessary in this and all park and recreational equipment to insure the safety of the user.
- Note: Proper maintenance of equipment requires regular tightening of all bolts, nuts, and setscrews.
- Note: Regular checking of all parts, castings, etc. should be made. If a part is broken or worn, it should be replaced immediatly.
- Check to be sure all fittings are tight and that bars and pipes do not move.
- Replace all worn S-hooks. S-hooks must be completely closed. Failure to close S-hooks can result in serious injury to the user.
 NEVER reuse S-hooks.
- Test for free movement of swing hanger and other moving attached parts.
- Check for worn chains and replace them.
- A soft resilient surface should be placed under all swings extending at least twice the height of the top rail both front and back.

HARDWARE



5/16" x 1" Machine Bolt



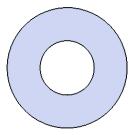
5/16" Washer



5/16" Kep Nut

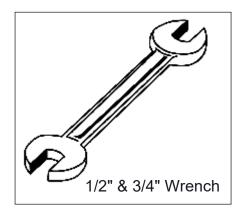


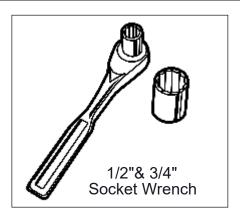
1/2" x 1 1/2" Machine Bolt

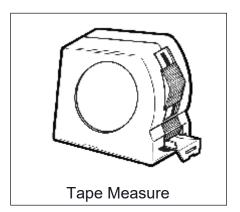


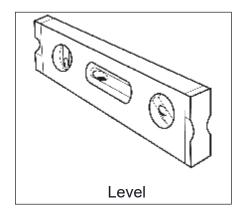
1/2" Washer

TOOLS REQUIRED









ULTRA SITE PRODUCT SPECIFICATIONS

50P-HX PORTABLE SOLID TABLE W/ 4 SEATS

Top & Chairs: 12 gauge steel formed top. Top is additionally supported with 7 gauge x 1-1/2" flat bar. Seats are fabricated with 2" x1" rectangular and 1" square 11 gauge steel tubing. All electrically MIG welded.

Coating: Steel is sandblasted to near white condition. Coated with zinc rich epoxy primer and top coated with electrostatic powdercoat, oven cured.

Frame: Table support post is 3-1/2" O.D. x 11 gauge pre-galvanized structural steel tubing. Seat backs and legs are fabricated from 1-1/2" square 11 gauge steel tubing. Table top attachment structure is fabricated from 1-1/2" x 1-1/2" x 7 gauge structural steel flat bar. Seat surface mount plates are 1-1/2" x 3" x 1/4" thick. All electrically MIG welded.

Base: Stand base is cast aluminum with leveling feet.

Frame Coating: Steel is sandblasted to near white condition. Coated with zinc rich epoxy primer and top coated with electrostatic powdercoat, oven cured.

Hardware: All stainless steel hardware fasteners.

Dimensions: Top is 36" square x 30 9/16" high. Seats are 21" long x 25-3/4" wide x 36" high. Outside to outside dimensions of 4 seats table is 86" x 86".



COMPONENTS

Attach the 36" Square Table to the Table Post as shown using the specified hardware.



ITEM NO.	PartNo	DESCRIPTION	Qty
1	01-04-0385	36" square rolled top	1
2	33-02-0007	5/16" SS Washer	16
3	33-05-0029	5/16" x 1" Machine Bolt (SS)	8
4	33-03-0012	5/16" Kep Nut (SS)	8
5	53-HX2	21" Huntington Chair With Back	4
6	01-04-0605	360LP Portable Table Post - Welded	1
7	11-01-CAST12	Cast Portable Table Base	1
8	33-02-0017	1/2" Flat Washer (SS)	1
9	33-05-0053	1/2" x 1-1/2" Machine Bolt (SS)	1
10	01-04-0083	Glider Foot	5



OVERALL DIMENSIONS

