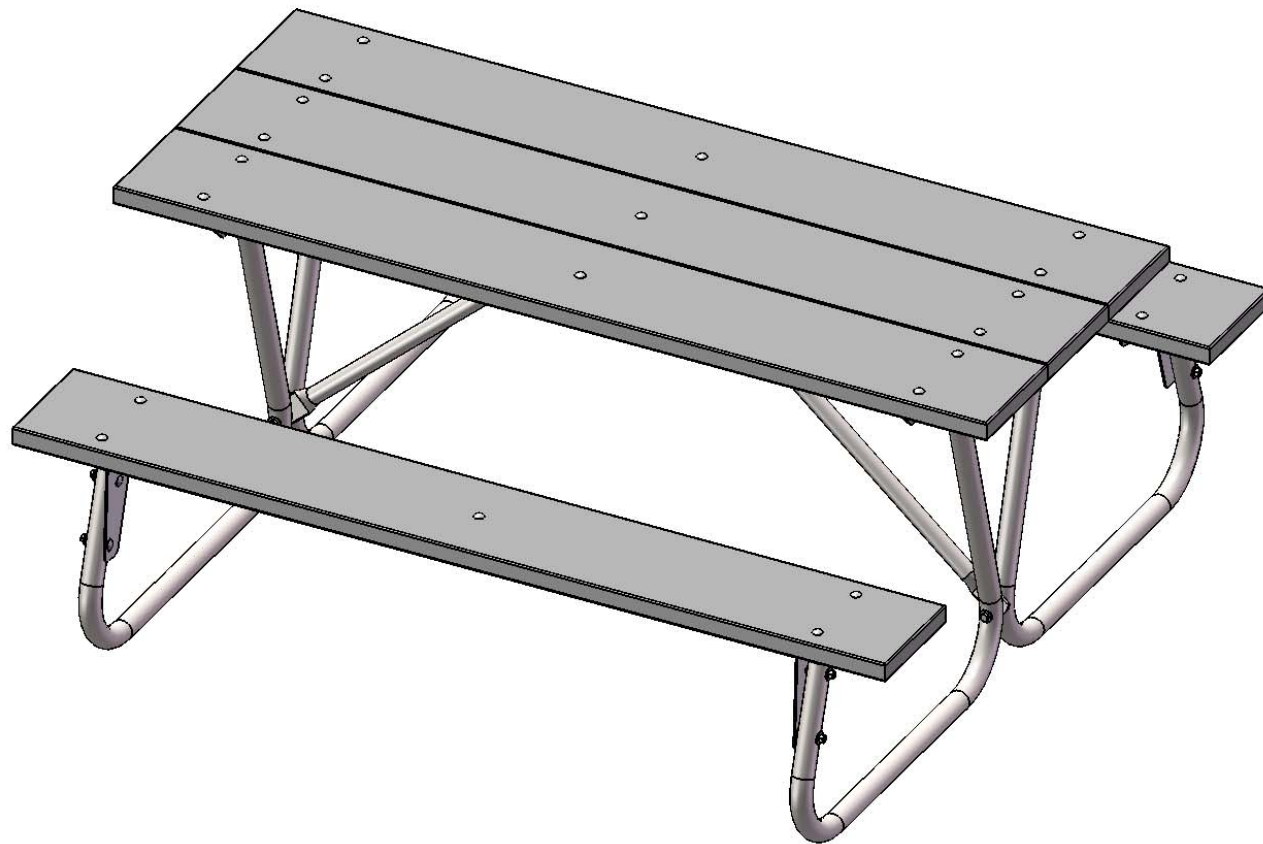




A **PLAYCORE** Company



Model # BT158-R6



A PLAYCORE Company

1675 Locust Street
Red Bud, IL 62278
Phone: 618-282-8200
Fax: 618-282-8202

WARRANTY & TERMS

WARRANTY: 5 Year Limited Warranty on Thermoplastic coated elements. Ultra Play guarantees all items for one full year to be free of defects in workmanship or materials when installed and maintained properly. We agree to repair or replace, any items determined to be defective. Items specifically not covered by this warranty include vandalism, man made or natural disasters, lack of maintenance, normal weathering or wear and tear due to public abuse.

Damages or loss in transit is the responsibility of the carrier, whether visible or concealed. It is the responsibility of the recipient to assure that the order is received complete. Before signing the delivery receipt, inspect the shipment immediately and completely. Note any damages or shortages on the bill of lading. Damage reports must be filed within 5 days. Ultra Play is NOT responsible for damages or loss in transit. Title to all goods passes to the customer at the time of shipment. Ultra Play will assist in filing claims if the freight arrangements were made by Ultra Play at your request.

CANCELLATIONS AND RETURNS: Cancellations are only accepted with approval of Ultra Play. No merchandise shall be returned without a Return Goods Authorization number which is issued by customer service. Any authorized merchandise must be carefully packed and received in saleable condition. A restocking charge of up to 25% will be applied to all returned goods when the error is not the fault of Ultra Play. All returns must be shipped freight prepaid.

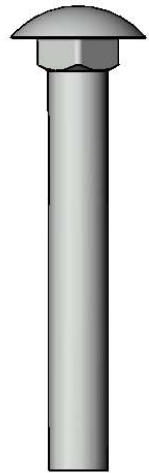


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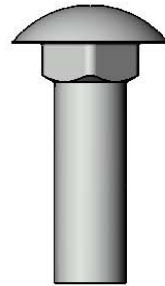
SAFETY WARNINGS & EQUIPMENT INSPECTION

- Owners and installers please note these safety warnings and make use of this checklist on a regular basis.
- Follow installation instructions when erecting equipment.
- Ground surfaces around equipment should be restored as needed. Concrete footings should never be exposed. Surface depth should comply with ASTM and CPSC specifications.
- Check for and repair damage caused by wear or vandalism, a major factor in injury causing situations.
- All protruding bolts should be covered or cut off and finished smooth. Sharp edges on pipes should be capped or removed. Check for bent, broken, or severely worn pipe, and replace.
- All equipment should be free of rust and repainted whenever necessary to deter rusting.
- We provide our customers with layout sheets and installation instructions. Please keep on file the specifications sheet that contains the listing of every part used.
- Never add components not intended for use with this product.
- Regular maintenance is necessary in this and all park and recreational equipment to insure the safety of the user.
- Note: Proper maintenance of equipment requires regular tightening of all bolts, nuts, and setscrews.
- Note: Regular checking of all parts, castings, etc. should be made. If a part is broken or worn, it should be replaced immediately.
- Check to be sure all fittings are tight and that bars and pipes do not move.
- Replace all worn S-hooks. S-hooks must be completely closed. Failure to close S-hooks can result in serious injury to the user. NEVER reuse S-hooks.
- Test for free movement of swing hanger and other moving attached parts.
- Check for worn chains and replace them.
- A soft resilient surface should be placed under all swings extending at least twice the height of the top rail both front and back.

HARDWARE



3/8" x 2-1/4"
Carriage Bolt



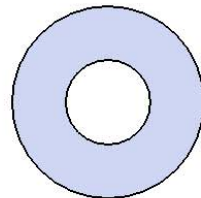
3/8" x 1-1/4"
Carriage Bolt



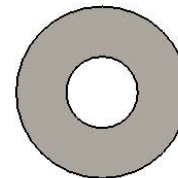
3/8" x 4"
Machine Bolt



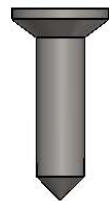
5/16" x 1"
Machine Bolt



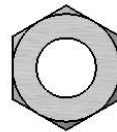
3/8" Washer



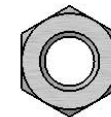
5/16" Washer



#14 x 1"
Wood Screw

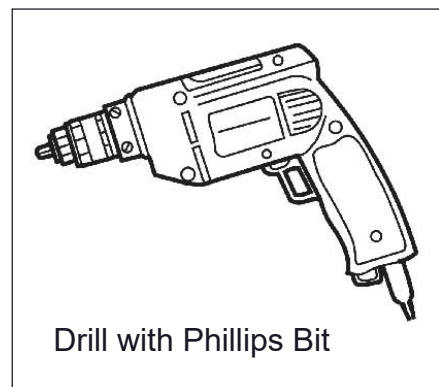
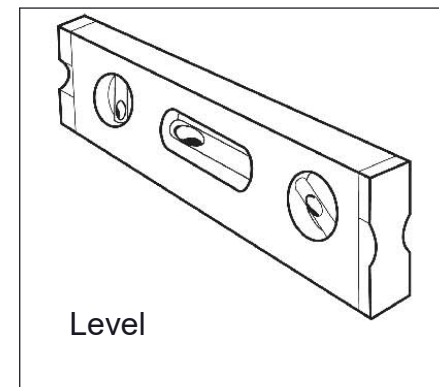
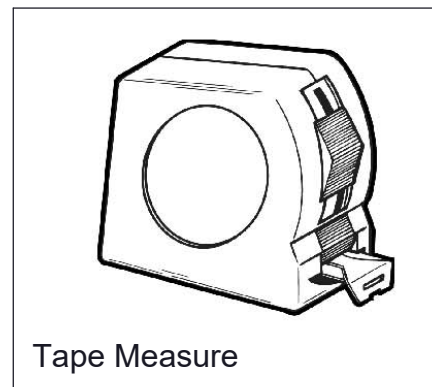
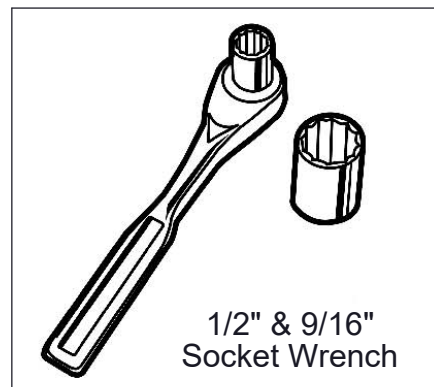
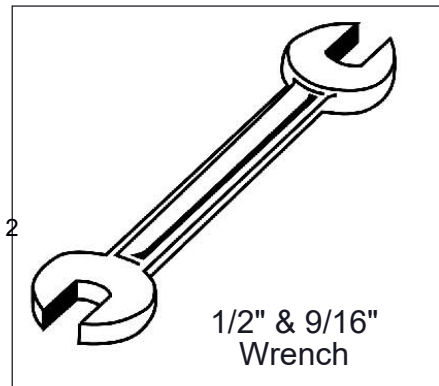


3/8" Hex Nut



5/16" Hex Nut

TOOLS REQUIRED



ULTRA SITE PRODUCT SPECIFICATIONS

BT158-R6 6' PORTABLE BOLT THROUGH PICNIC TABLE WALK-THROUGH DESIGN

Top & Seats: Minimum of 96% commingled post-consumer or post-industrial recycled plastic. With a maximum of 4% due to various additives including color and UV stabilization to obtain desirable properties.

Frame: 1-5/8" O.D. x 13 gauge pre-galvanized structural steel tubing. Cross braces 1 5/16" O.D. x 14 gauge pre-galvanized structural steel tubing. Seat and top mounting points 7 gauge x 1-1/2" die stamped steel flat bar. Legs are bent over a mandrel through the bend radius producing a wrinkle free bend. Cross braces are 1-5/16" O.D. x 14 gauge pre-galvanized structural steel tubing. Superstructure angles shall be formed 12 gauge steel plate. One 1 1/2" x 3/4" x 1/8" x 26-1/2" center channel shall be mechanically fastened to the bottom side of tabletop to prevent warping of wood.

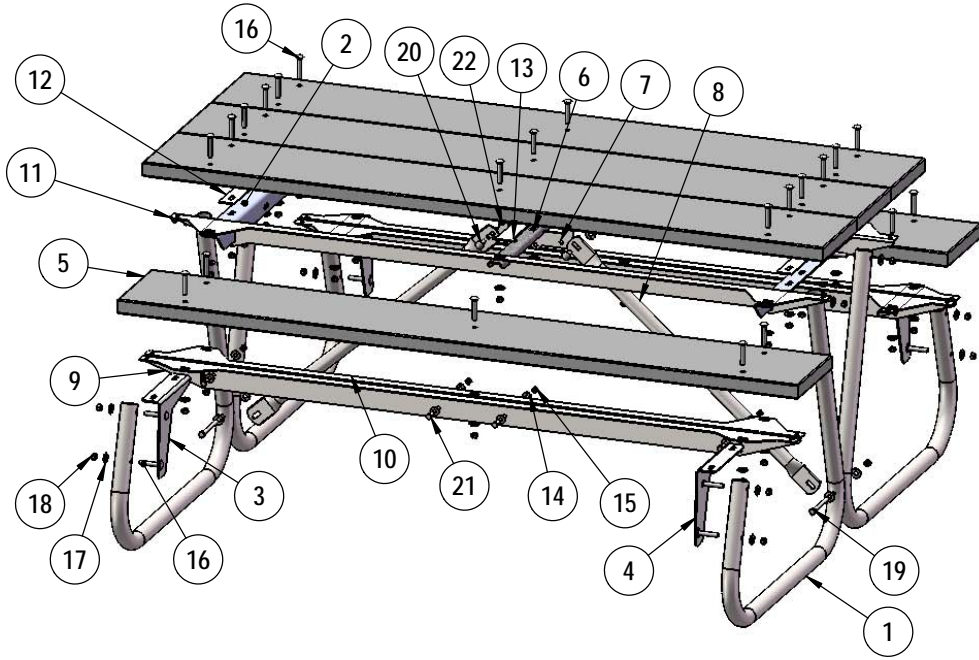
Frame Coating: Electrostatic powder coated application oven cured, or hot dipped galvanized after fabrication.

Hardware: Zinc plated fasteners.

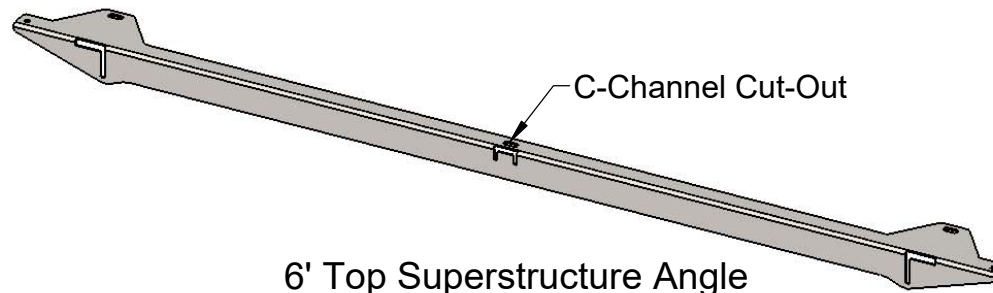
Dimensions: 6' portable bolt through picnic table walk-through design. Top is 28-1/2" wide x 72" long and is 30-3/4" high. Seats are 9-1/2" wide x 72" long and 18-5/8" high. Outside to outside dimension is 62-3/4" x 72".

COMPONENTS

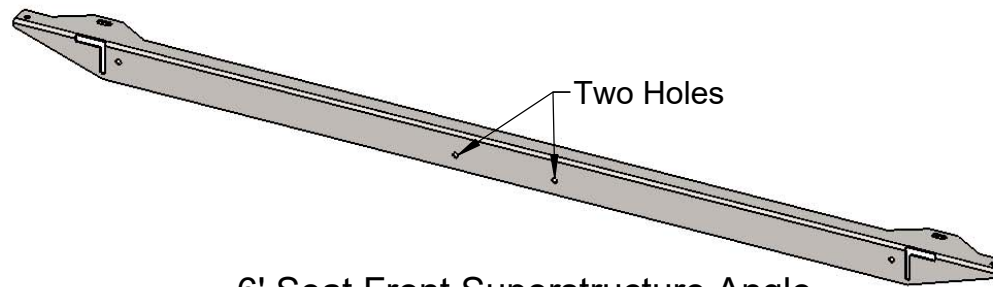
ITEM NO.	PartNo	DESCRIPTION	Qty.
1	01-04-0519	new BT158 wood leg	4
2	01-04-0506	wood table top angle (new)	2
3	01-04-0521	BT Seat Bracket (Left)	2
4	01-04-0522	BT Seat Bracket (Right)	2
5	XXX72-2x10-ST	2 x 10 Recycled Plastic Seat/Top Plank (6')	5
6	01-04-0507	center c channel 3 slot (new)	1
7	01-04-0508	wood table center bracket	1
8	01-04-0523	34-3/4" wood brace	2
9	01-04-0513	6' seat front recycled plastic superstructure angle	2
10	01-04-0514	6' seat back recycled plastic superstructure angle	2
11	01-04-0517	6' top recycled plastic superstructure angle	2
12	01-04-0510	table top spacer strip	2
13	01-04-0511	center cross spacer plate	1
14	33-02-0001	5/16" Zinc Plated Washer	16
15	33-01-0001	5/16" Hex Nut (Zinc)	8
16	33-06-0016	3/8" x 2-1/4" Carriage Bolt (Zinc)	37
17	33-02-0002	3/8" Zinc Plated Washer	43
18	33-01-0002	3/8" Hex Nut (Zinc)	41
19	33-05-0023	3/8" x 4" Machine Bolt (Zinc)	2
20	33-06-0032	3/8" x 1-1/4" Carriage Bolt (Zinc)	2
21	33-05-0001	5/16" x 1" Machine Bolt (Zinc)	8
22	33-05-0012	#14 x 1" wood screw	1



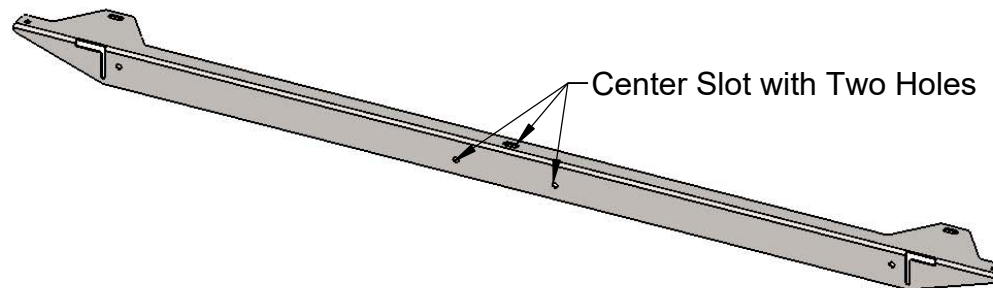
SUPERSTRUCTURE IDENTIFICATION



6' Top Superstructure Angle

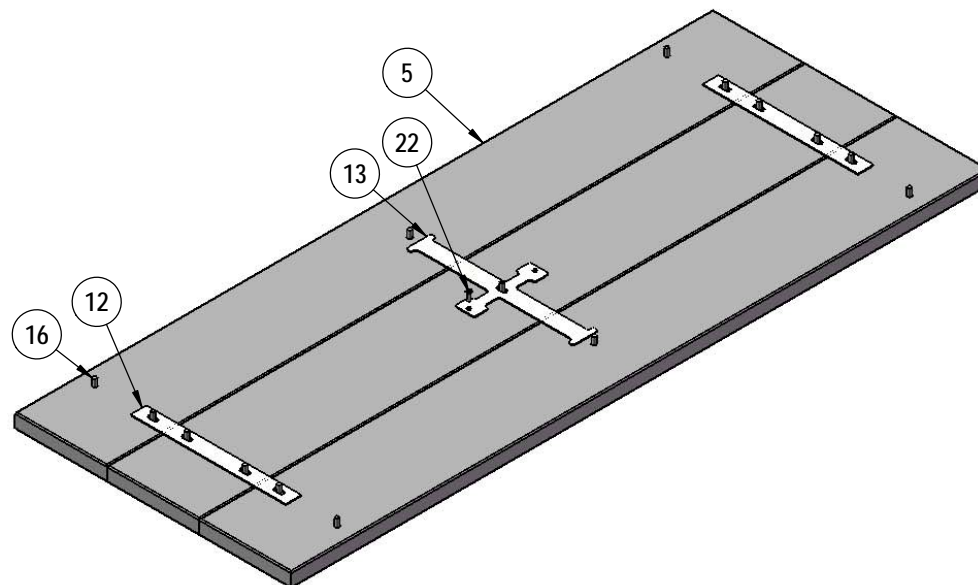


6' Seat Front Superstructure Angle



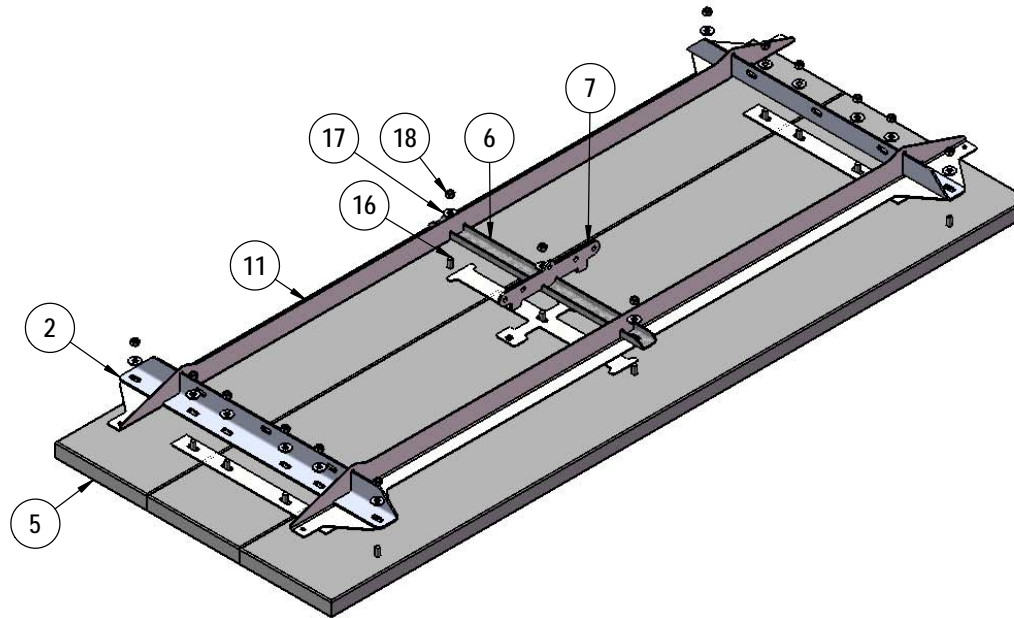
6' Seat Back Superstructure Angle

STEP 1



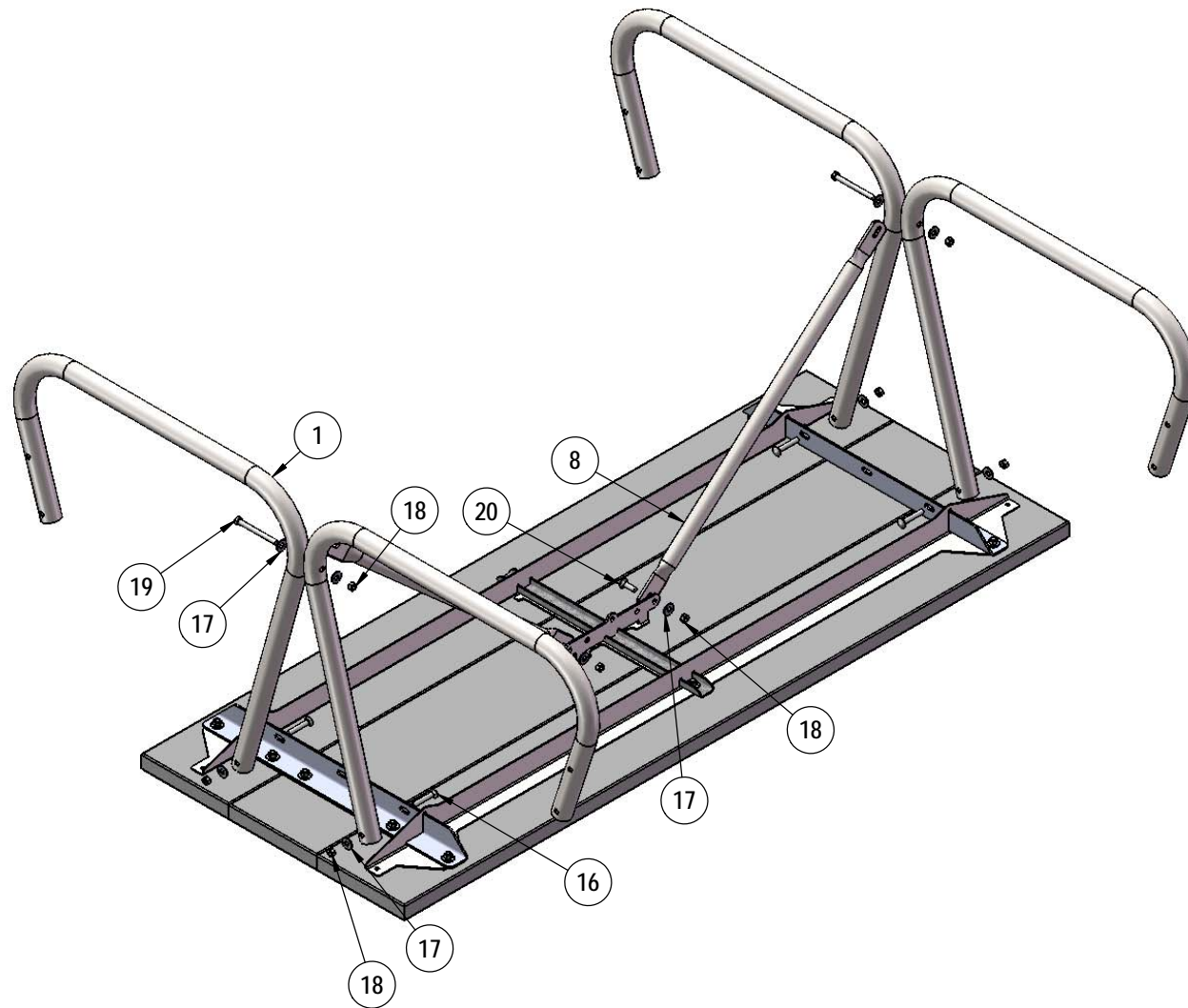
Insert the 5/16" x 2-1/4" Carriage Bolts through 3 Recycled Planks for the top. Place the Table Top Center Strips and Center Cross Spacer Plate on the corresponding hardware like shown. Attach the Center Cross Spacer Plate with a #14 x 1" Wood Screw.

STEP 2



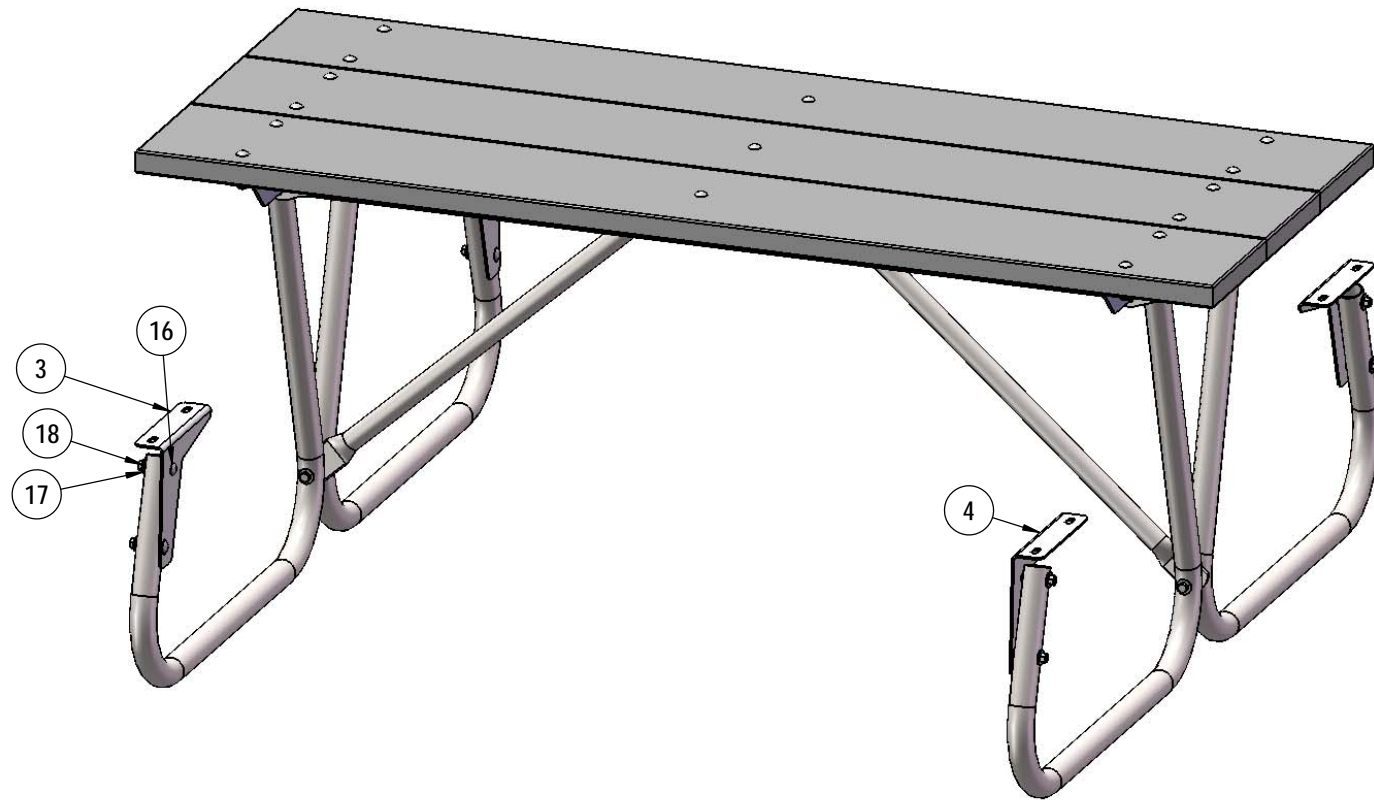
Slide the Top Superstructure Angles on the Wood Top Angles. The Slots in the superstructure shall be lined up with the outer slots in the Wood Top Angles. Slide the Center C-Channel through the middle slot of the Top Superstructure Angles. Attach partial assembly to the Top boards aligning with the hardware previously installed. Attach the Wood Table Center Bracket using the center bolt in the middle plank.

STEP 3



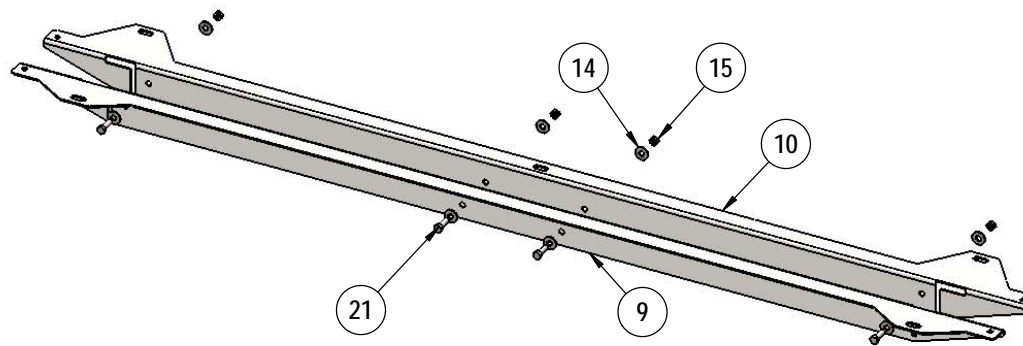
Attach the BT158 Frames to the Wood Top Angles. Then attach the 34-3/4" Braces to the BT158 Frames and the Wood Table Center Bracket using the specified hardware. Braces will attach to the outer hole of the Wood Table Center Bracket.

STEP 4



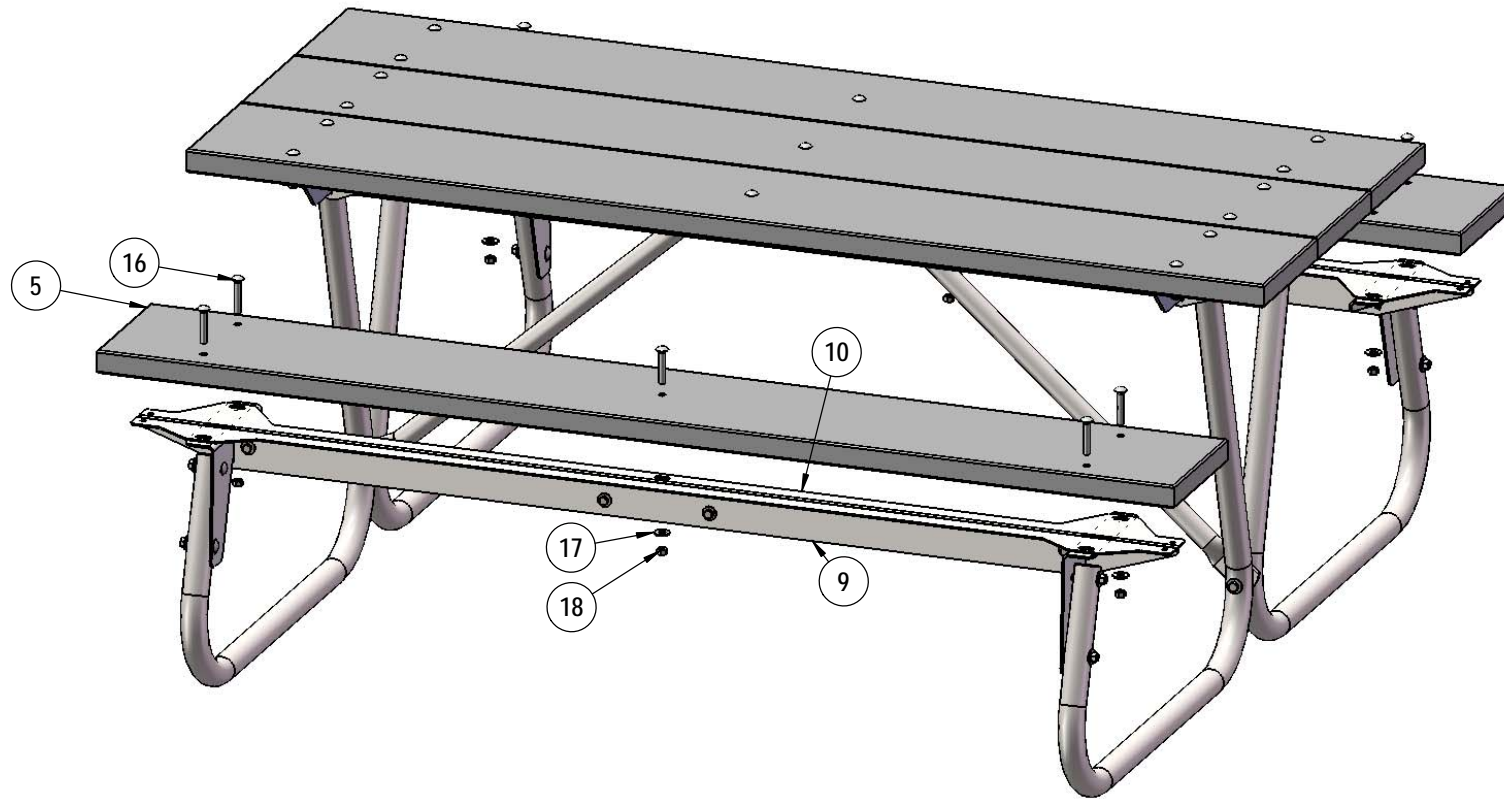
Attach the Left and Right BT Seat Brackets to the BT158 Legs using the specified hardware.

STEP 5



Assemble the Front and Back Seat Superstructure Angles together using the specified hardware. Repeat for both Seats.

STEP 6



Slide the Seat Superstructure Angle Assemblies onto the BT158 Brackets as shown. The Back Seat Superstructure angle will point toward the center of the the table. Attach the Seat Superstructure Angles and Recycled Planks to the BT158 Brackets using the specified hardware. The bolt in the center hole of the Recycled Seat Planks will attach to the Back Seat Superstructure Angle.

OVERALL DIMENSIONS

